

**Limited Warranty**

1. **DURATION:** From the date of purchase by the original purchaser as follows: Campbell Hausfeld (Standard Duty and Unannounced) – One (1) Year, (Serious Duty) – Two (2) Years, (Extreme Duty) – Three (3) Years; IronForce by Campbell Hausfeld – One (1) Year; Farmhand – Three (3) Years; Maxus – Five (5) Years.
2. **WHO GIVES THIS WARRANTY (WARRANTOR):** Campbell Hausfeld / Scott Fetzer Company, 100 Production Drive, Harrison, Ohio, 45030, Telephone: (800) 543-6400
3. **WHO RECEIVES THIS WARRANTY (PURCHASER):** The original purchaser (other than for purposes of resale) of the Campbell Hausfeld product.
4. **WHAT PRODUCTS ARE COVERED BY THIS WARRANTY:** Any Campbell Hausfeld nailer, stapler, air tool, spray gun, inflator or air accessory supplied or manufactured by Warrantor.
5. **WHAT IS COVERED UNDER THIS WARRANTY:** Substantial defects in material and workmanship which occur within the duration of the warranty period.
6. **WHAT IS NOT COVERED UNDER THIS WARRANTY:**
  - A. Implied warranties, including those of merchantability and FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED FROM THE DATE OF ORIGINAL PURCHASE AS STATED IN THE DURATION. If this product is used for commercial, industrial or rental purposes, the warranty will apply for ninety (90) days from the date of purchase. Some States do not allow limitation on how long an implied warranty lasts, so the above limitations may not apply to you.
  - B. ANY INCIDENTAL, INDIRECT, OR CONSEQUENTIAL LOSS, DAMAGE, OR EXPENSE THAT MAY RESULT FROM ANY DEFECT, FAILURE, OR MALFUNCTION OF THE CAMPBELL HAUSFELD PRODUCT. Some States do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.
  - C. Any failure that results from an accident, purchaser's abuse, neglect or failure to operate products in accordance with instructions provided in the owner's manual(s) supplied with product. Accident, purchaser's abuse, neglect or failure to operate products in accordance with instructions shall also include the removal or alteration of any safety devices. If such safety devices are removed or altered, this warranty is void.
  - D. Normal adjustments which are explained in the owner's manual(s) provided with the product.
  - E. Items or service that are normally required to maintain the product, i.e. o-rings, springs, bumpers, debris shields, driver blades, fuses, batteries, gaskets, packings or seals, fluid nozzles, needles, sandblast nozzles, lubricants, material hoses, filter elements, motor vanes, abrasives, blades, cut-off wheels, chisels, chisel retainers, cutters, collets, chucks, rivet jaws, screw driver bits, sanding pads, back-up pads, impact mechanism, or any other expendable part not specifically listed. These items will only be covered for ninety (90) days from date of original purchase. Underlined items are warranted for defects in material and workmanship only.
  - F. Cosmetic defects that do not interfere with the product's function.
7. **RESPONSIBILITIES OF WARRANTOR UNDER THIS WARRANTY:** Repair or replace, at Warrantor's option, products or components which are defective, have malfunctioned and/or failed to conform within duration of the warranty period.
8. **RESPONSIBILITIES OF PURCHASER UNDER THIS WARRANTY:**
  - A. Provide dated proof of purchase and maintenance records.
  - B. Deliver or ship the Campbell Hausfeld product or component to the nearest Campbell Hausfeld Authorized Service Center. Freight costs, if any, must be borne by the purchaser.
  - C. Use reasonable care in the operation and maintenance of the products as described in the owner's manual(s).
9. **WHEN WARRANTOR WILL PERFORM REPAIR OR REPLACEMENT UNDER THIS WARRANTY:** Repair or replacement will be scheduled and serviced according to the normal work flow at the servicing location, and depending on the availability of replacement parts.

This Limited Warranty applies in the United States, Canada and Mexico only and gives you specific legal rights. You may also have other rights which vary from state to state or country to country.

See Warranty on page 8 for important information about commercial use of this product.

Operating Instructions

Model MXN064

Please read and save these instructions. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with instructions could result in personal injury, death and/or property damage! Retain instructions for future reference.



# Finishing Nailer

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## Description

This nailer is designed for decorative trim, molding, window casings, furniture trim and picture frame assembly. Features include: convenient rear loading magazine which holds up to 100 nails, no-mar tip, adjustable exhaust, single cycle trigger, quick clear nose, and an adjustable depth of drive mechanism.

## General Safety Information

### CALIFORNIA PROPOSITION 65

**⚠ DANGER** You can create dust when you cut, sand, drill or grind materials such as wood, paint, metal, concrete, cement, or other masonry. This dust often contains chemicals known to cause cancer, birth defects, or other reproductive harm. Wear protective gear.



This manual contains safety, operational and maintenance information. Contact your Maxus representative if you have any questions.

### OPERATOR'S RESPONSIBILITY:

- The tool operator is responsible for:
- Reading and understanding tool labels and manual.
  - Selecting an appropriate tool actuation system, taking into consideration the work application for which the tool is used.
  - The safe use of the tool.
  - Ensuring that the tool is used only when the operator and all other personnel in the work area are wearing ANSI Z87 eye protection equipment, and when required, other appropriate protection equipment such as head, hearing and foot protection equipment. Serious eye or permanent hearing loss could result.
  - Assuring that the tool is kept in safe working order as described in this manual.

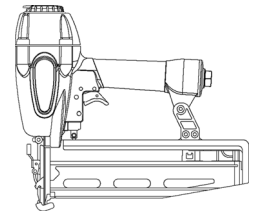


### EMPLOYER'S RESPONSIBILITY:

- Selecting an appropriate tool actuation system, taking into consideration the work application for which the tool is used.
- Ensuring that this manual is available to operators and personnel performing maintenance.
- The safe use of the tool.
- Enforcing that the tool is used only when the operator and all other personnel in the work area are wearing ANSI Z87 eye protection equipment, and when required, other appropriate protection equipment, and when



### Model MXN064



Locate model number on decal, date code on body and record below:

Model No. \_\_\_\_\_

Date Code \_\_\_\_\_

Retain these numbers for future reference.


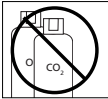


tion equipment such as head, hearing and foot protection equipment. Serious eye or permanent hearing loss could result.

- Assuring that the tool is kept in safe working order as described in this manual.
- Assuring the proper maintenance of all tools in employer's possession.
- Ensuring that tools which require repair are not further used before repair. Tags and physical segregation are recommended means of control.

**⚠ DANGER** Danger indicates an imminently hazardous situation which, if not avoided, WILL result in death or serious injury.

**REMINDER:** Keep your dated proof of purchase for warranty purposes! Attach it to this manual or file it for safekeeping.

### General Safety Information (Continued)

- Read and understand tool labels and manual. Failure to follow warnings, dangers, and cautions could result in DEATH or SERIOUS INJURY. 
- Do not use any type of reactive gases, including, but not limited to, oxygen and combustible gases, as a power source. Use filtered, lubricated, regulated compressed air only. Use of a reactive gas instead of compressed air may cause the nailer to explode which will cause death or serious personal injury. 
- Use only a pressure-regulated compressed air source to limit the air pressure supplied to the tool. The regulated pressure must not exceed 110 psi. If the regulator fails, the pressure delivered to the tool must not exceed 200 psi. The nailer could explode which will cause death or serious personal injury. 
- Never use gasoline or other flammable liquids to clean the nailer. Never use the nailer in the presence of flammable liquids or gases. Vapors could ignite by a spark and 

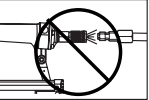
cause an explosion which will result in death or serious personal injury.


- Always remain in a firmly balanced position when using or handling the nailer. 
- Do not remove, tamper with, or otherwise cause the Work Contact Element (WCE) or trigger to become inoperable. Do not operate any tool which has been modified in a like fashion. Death or serious personal injury could result. 
- Do not touch the trigger unless driving nails. Never attach air line to nailer or carry nailer while touching the trigger. The tool could eject a fastener which will result in death or serious personal injury. 

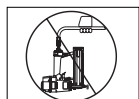
**WARNING** Warning indicates a potentially hazardous situation which, if not avoided, COULD result in death or serious injury.

- Always disconnect the tool from the power source when unattended, performing any maintenance or repair, clearing a jam, or moving the tool to a new

location. Always reconnect the air line BEFORE loading any fasteners. Do not load the tool with fasteners when either the trigger is depressed or the Work Contact Element (WCE) is engaged. The nailer could eject a fastener causing death or serious personal injury.

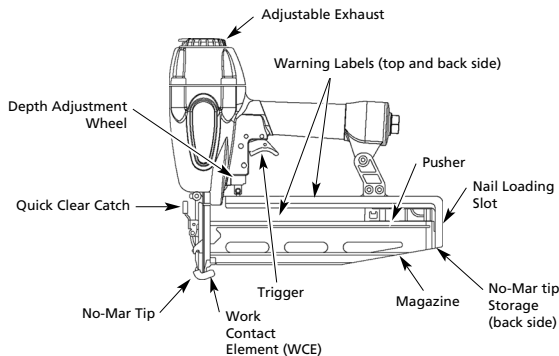
- Always fit tool with a fitting or hose coupling on or near the tool in such a manner that all compressed air in the tool is discharged at the time the fitting or hose coupling is disconnected. Do not use a check valve or any other fitting which allows air to remain in the nailer. Death or serious personal injury could occur. 

- Never place hands or any other body parts in the nail discharge area of the nailer. The nailer might eject a fastener and could result in death or serious personal injury. 

- Never carry the nailer by the air hose or pull the hose to move the nailer or a compressor. Keep hoses away from heat, oil and sharp edges. Replace any hose that is damaged, weak or worn. Personal injury or tool damage could occur. 

### Nailer Components And Specifications

- **REQUIRES:** 1.7 SCFM with 10 nails per minute @ 90 psi
- **AIR INLET:** 1/4" NPT
- **NAIL SIZE RANGE:** 1" to 2-1/2"
- **MAGAZINE CAPACITY:** 100 Nails per load, 16 gauge
- **WEIGHT:** 3 lbs., 14 oz.
- **LENGTH:** 12-1/2"
- **HEIGHT:** 11"
- **MAXIMUM PRESSURE:** 110 psi
- **PRESSURE RANGE:** 70 - 110 psi



### Troubleshooting Guide

**WARNING** Stop using nailer immediately if any of the following problems occur. Serious personal injury could result. Any repairs or replacements must be done by a Qualified Service Person or Authorized Service Center.

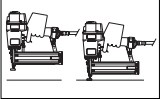
Problem	Cause	Solution
Air leaking at trigger valve	O-Rings in trigger valve housing are damaged	Replace O-Rings. Check operation of Work Contact Element (WCE)
Air leaking between housing and nose	Loose screws in housing Damaged O-Rings Damage to bumper	Tighten screws Replace O-Rings Replace bumper
Air leaking between housing and cap	Loose screws Damaged gasket	Tighten screws Replace gasket
Nailer skips driving nail	Worn bumper Dirt in nose piece Dirt or damage prevent nails or pusher from moving freely in magazine Damaged pusher spring Inadequate air flow to nailer Worn O-Ring on piston or lack of lubrication Damaged O-Ring on trigger valve Air leaks Cap gasket leaking	Replace bumper Clean drive channel Clean magazine Replace spring Check fitting, hose or compressor Replace and lubricate O-Rings Replace O-Rings Tighten screws and fittings Replace gasket
Nailer runs slow or has loss of power	Nailer not lubricated sufficiently Broken spring in cylinder cap Exhaust port in cap is blocked	Lubricate nailer Replace spring Replace damaged internal parts
Nails are jammed in nailer	Guide on driver is worn Nails are not correct size Nails are bent Magazine or nose screws are loose Driver is damaged	Replace guide Use only recommended nails Replace with undamaged nails Tighten screws Replace driver
Air leaking at trigger valve stem	O-Rings or seals are damaged	Replace O-Rings or seals



## Operating The Nailer (Continued)

### OPERATIONAL MODE

**WARNING** Always know the operational mode of the nailer before using. Failure to know the operational mode could result in death or serious personal injury.



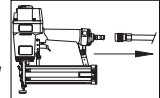
### SINGLE CYCLE MODE

This mode requires the trigger to be pulled each time a nail is driven. The nailer can be actuated by depressing the WCE against the work surface followed by pulling the trigger.

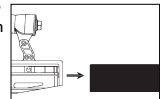
The trigger must be released to reset the tool before another nail can be driven.

### WORK CONTACT ELEMENT (WCE)

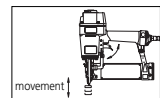
**CAUTION** Check the operation of the Work Contact Element (WCE) trip mechanism before each use. The WCE must move freely without binding through its entire travel distance. The WCE spring must return the WCE to its fully extended position after being depressed. Do not operate the nailer if the WCE trip mechanism is not operating properly. Personal injury may occur.



1. Disconnect the air supply from the nailer.

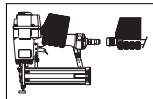


2. Remove all nails from the magazine (see Loading/Unloading).

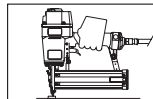


3. Make sure the trigger and work contact element (WCE) move freely up and down without sticking or binding.

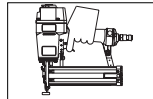
4. Reconnect air supply to the nailer.



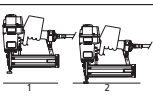
5. Depress the Work Contact Element (WCE) against the work surface without pulling the trigger. The nailer **MUST NOT OPERATE**. Do not use the tool if it operates without pulling the trigger. Personal injury may result.



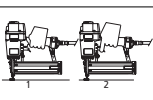
6. Remove the nailer from the work surface. The Work Contact Element (WCE) must return to its original down position. The nailer **MUST NOT OPERATE**. Do not use the tool if it operates while lifted from the work surface. Personal injury may result.



7. Pull the trigger and depress the work contact element (WCE) against the work surface. The nailer **MUST NOT OPERATE**.



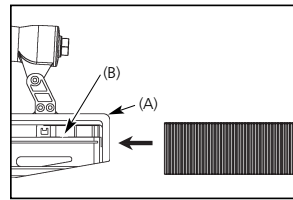
8. Depress the Work Contact Element (WCE) against the work surface. Pull the trigger. The nailer **MUST OPERATE**.



**WARNING** An improperly functioning tool must not be used. Do not actuate the tool unless the tool is placed firmly against the work piece.

### LOADING/UNLOADING THE NAILER

1. Always **connect** the tool to the air supply before **loading** fasteners.  
2. Pull pusher (B) back until the nail follower falls behind the nails. Insert strip of nails into rear of magazine (A).

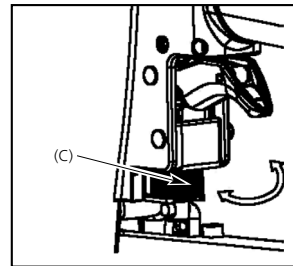


3. Do not load with the safety or trigger depressed.  
4. Always unload all fasteners before removing tool from service. **Unloading** is the reverse of loading, except always **disconnect** the air hose before unloading.

### ADJUSTING THE NAIL PENETRATION

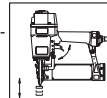
The MXN064 is equipped with an adjustable depth of drive feature. This allows the user to determine how deep a fastener will be driven into the work surface.

1. Adjust operating pressure so nails are driven consistently. Do not exceed 110 psi.  
2. To drive the nail shallower, turn the wheel (C) to right to the extent desired.



3. To sink a nail deeper, turn the wheel (C) to left to the extent desired.

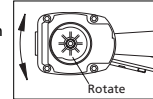
4. Make sure trigger and work contact element (WCE) move freely up and down without binding or sticking after each adjustment.



## Operating The Nailer (Continued)

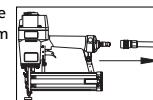
### ADJUSTING THE DIRECTION OF THE EXHAUST

The MXN064 is equipped with an adjustable direction exhaust deflector. This is intended to allow the user to change the direction of the exhaust. Simply twist the deflector to any direction desired.

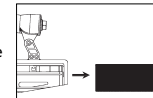


### CLEARING A JAM FROM THE NAILER

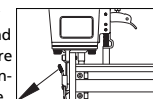
1. Disconnect the air supply from the nailer.



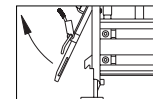
2. Remove all nails from the magazine (see Loading/Unloading). Failure to do so will cause the nails to eject from the front of the tool.



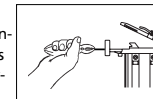
3. Undo latch by pulling out and down. The wire latch will disengage from the hooks on the nose.



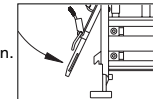
4. The door can now be rotated, exposing the jammed fastener.



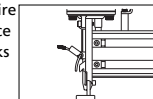
5. Remove the jammed fastener, using pliers or a screwdriver if required.



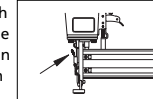
6. Rotate door back into the closed position.



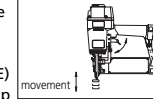
7. Extend the wire latch and place over the hooks on the nose.



8. Close the latch by pushing the latch up and in until the latch snaps into place.



9. Make sure the trigger and work contact element (WCE) move freely up and down without sticking or binding.



### Technical Support

Please call our Nailer Hotline at 1-888-241-5858 with any questions regarding the operation or repair of this nailer or for additional copies of this manual.

### Fastener And Replacement Parts

**WARNING** Use only 16 gauge fasteners (see Fastener Interchange Information). Tool performance, safety and durability could be reduced if improper fasteners are used. When ordering replacement parts or fasteners, specify by part number.

### Nailer Repair

Only qualified personnel shall repair the tool and they shall use genuine Maxus replacement parts and accessories, or parts and accessories which perform equivalently.

### Assembly Procedure For Seals

When repairing a nailer, the internal parts must be cleaned and lubricated. Parker O-lube or equivalent must be used on all o-rings. Each o-ring must be coated with O-lube before assembling. A small amount of oil must be used on all moving surfaces and pivots.